

Work Order ID 103956

103956

Page 1

Item ID: D412-702-319

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Harness Assembly

Stop *NS2*

Start Date: 7/8/2013 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/19/2013 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DSI 9511

A

100

0.00

100

Small Fab

Small Fab

Memo

Assemble as per dwg ICA D412-702 p.49

0.00

110

0.00

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

120

0.00

120

Packaging

Packaging

Memo

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-319

CHG001

Location: ST263

PPP Rev: _____

0.00

4x

SP 3/07/10

SM
B7 11

4

4x

SP
13-7-11

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Item ID: D412-702-319

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Harness Assembly

Stop ***NS2***

Start Date: 7/8/2013 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/19/2013 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

13/7/10 *[Signature]**MR*

13-7-11

Picklist Print

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Work Order ID: 103956
Parent Item: D412-702-319
Parent Item Name: Harness Assembly

Start Date: 7/8/2013
Start Qty: 4.00

Required Date: 7/19/2013
Required Qty: 4.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3925-041 Seatbelt Reel Bracket Assembly		Manufactured	No			100	Each	0.0000	1	4		7/3/07/10	
D4088-043 Shoulder Harness		Manufactured	No			100	Each	17.0000	1	4		7/3/07/10	

Location

Loc Qty

Loc Code

st268

8

101977

8

ST268A

9

100871

5

101608

3

90050

1

MS24694-S50
Screw

Purchased No

100 Each 119.0000

4 16

Location

Loc Qty

Loc Code

ST303

119

124670

26

125445

93

16

AN960JD10L
Washer

NAS1149D0332J Purchased No

100 Each 0.0000

4 16

4 M125 268 (16x)

Picklist Print

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Page 2

Work Order ID: 103956

Parent Item: D412-702-319

Parent Item Name: Harness Assembly

Start Date: 7/8/2013

Required Date: 7/19/2013

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

100

Each

3,493.0000

4

16

Nut

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

1824

111668

1

117885

32

119017

55

119075

138

123265

43

MI26036

1555

ST506

1648

123900

912

124291

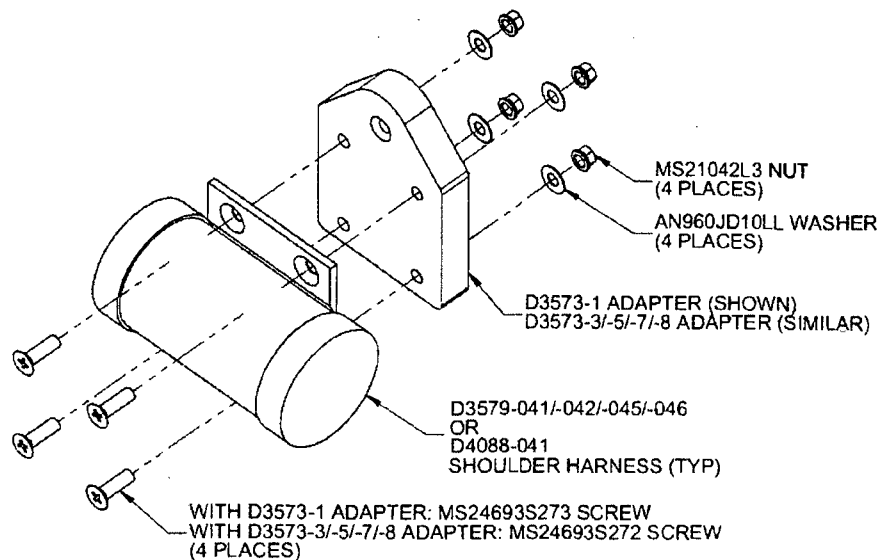
736

16

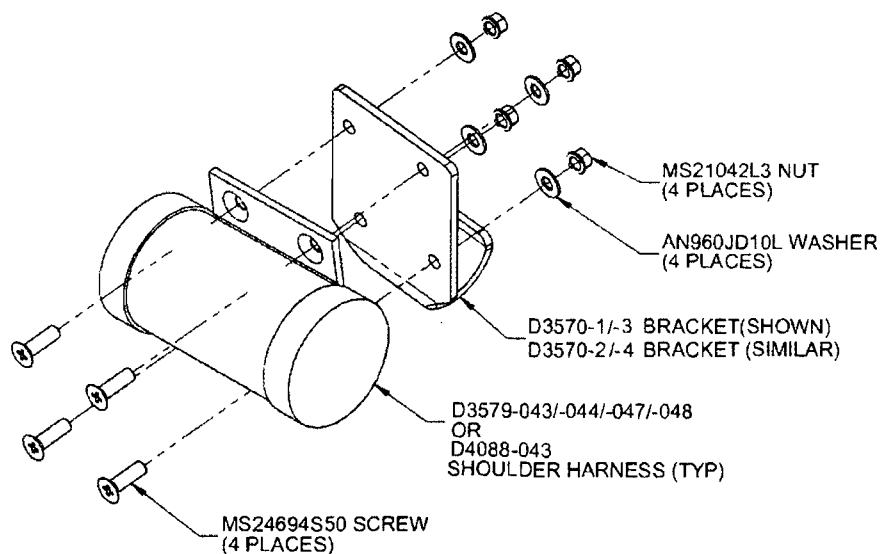
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Shop Packet Print

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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-
307/-309/-315/-317 HARNESS ASSEMBLIES**



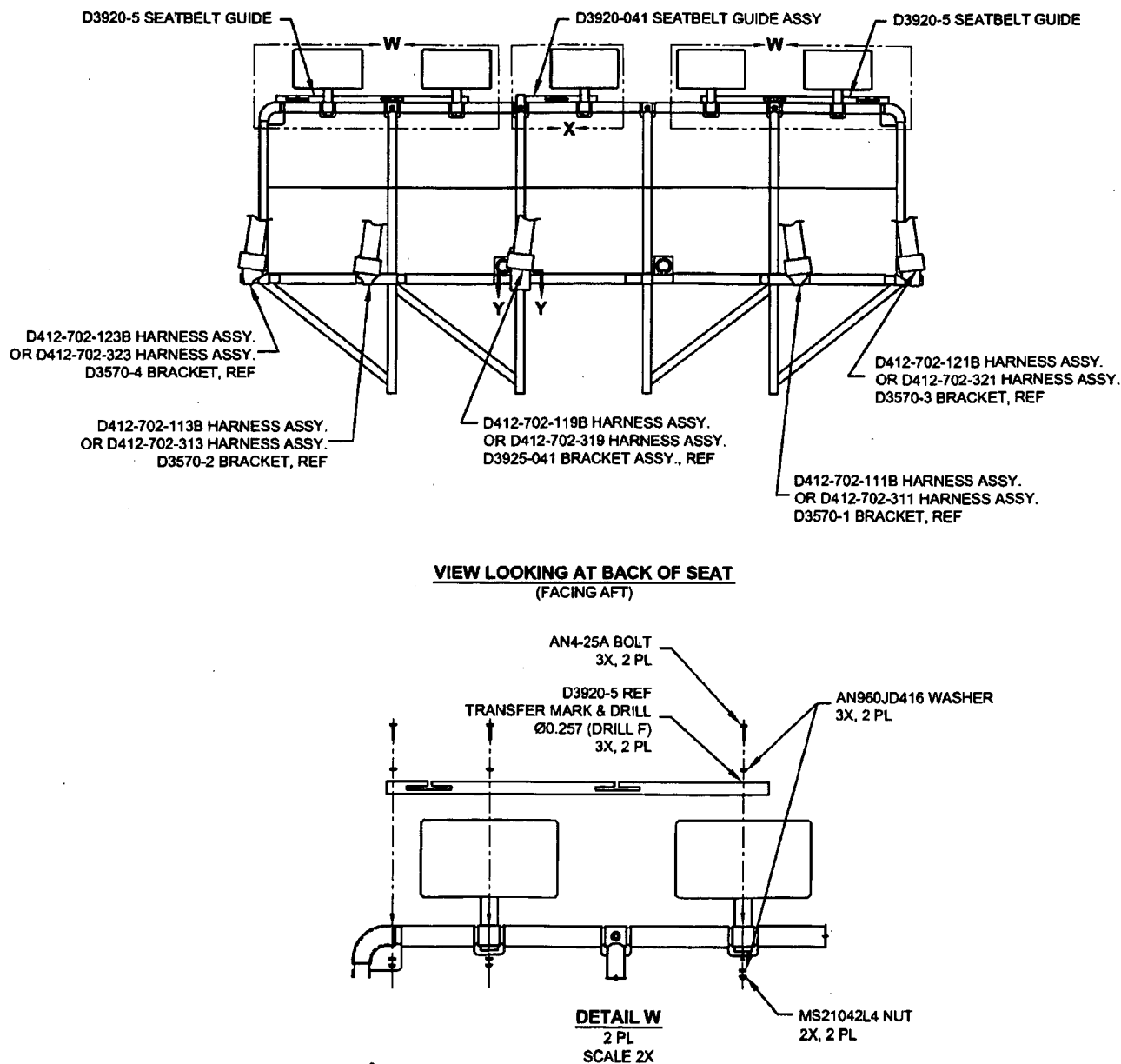
DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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25-00-00

3.7 Installation of D214-702-037B/-337 Shoulder Harness Kits

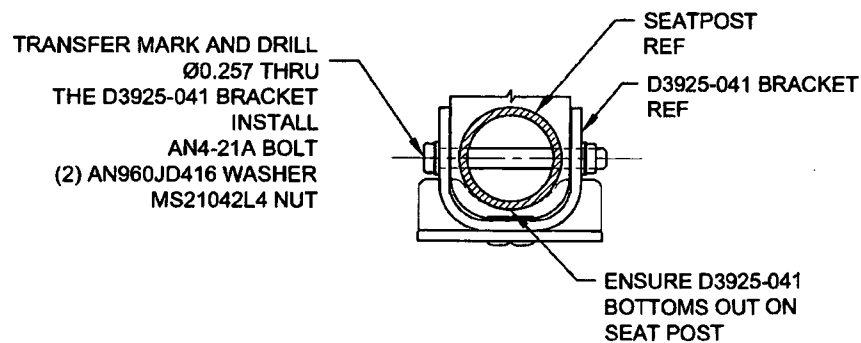
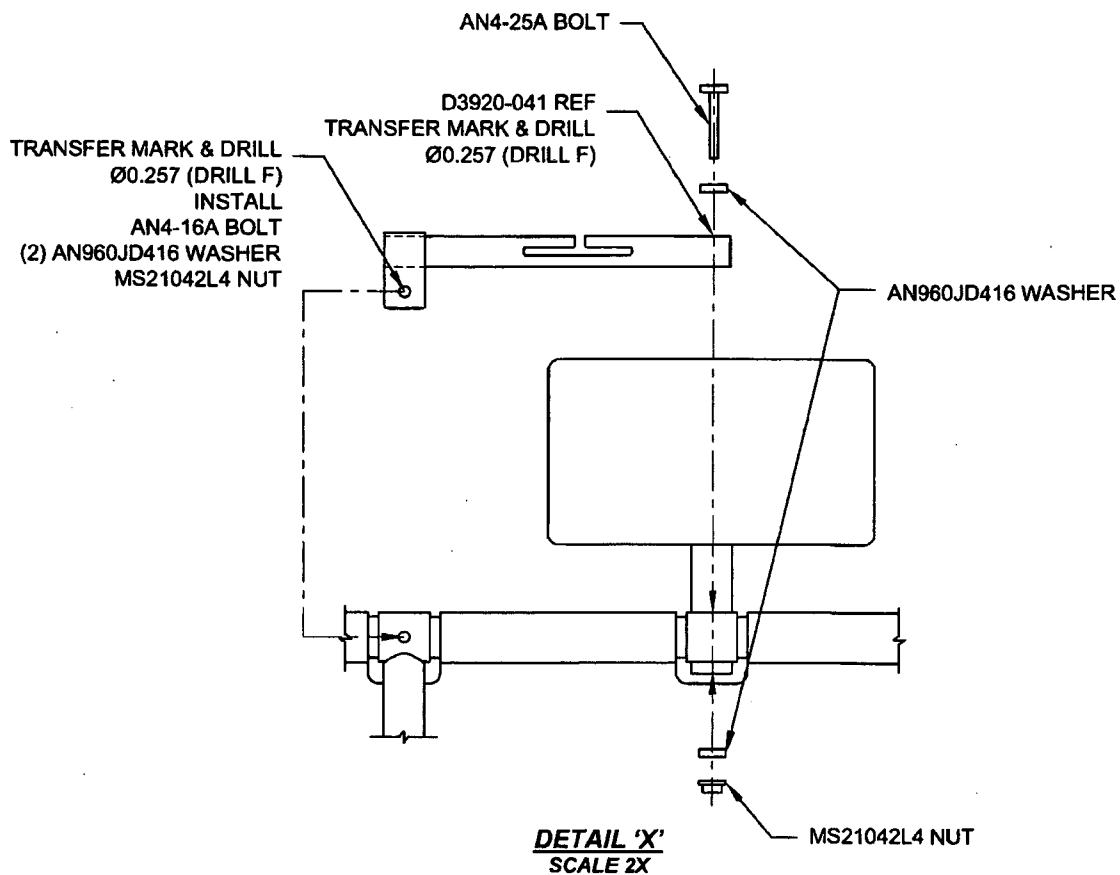
The Dart D214-702-037B/-337 kits provides shoulder harnesses for all 5 passenger seating positions on the aft facing seats used on 214B/B1 aircraft. Install per **Figure 3.23**.



**FIGURE 3.23. SHOULDER BELT INSTALLATION ON 5 MAN AFT FACING SEAT ON 214B/B1
(-037B SHOWN/-337 SIMILAR INSTALLATION)**

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Revision: **A**
Date: 10.12.01



SECTION Y-Y
SCALE 2X